# GRID FOUNDRIES SCHEDULING GUIDE

Version 1 - September 2025



# 1. Production Scheduling

#### **Booking**

- Production runs are assigned to specific manufacturing lines on a first-confirmed basis once contracts and deposits are in place.
- Customer manufacturing contracts will clearly list dates and must have customer deliverables.
- Once a contract is signed and order confirmed, customers will receive a slot confirmation with start date, estimated completion, and delivery windows.

#### **Line Capacities**

Grid Foundries operates three production lines:

• PL3: 300 MW per year

PL4: 300 MW per year

• PL5: 600 MW per year

Each line has its own schedule and availability.

#### Retooling

- Depending on technical specifications, retooling may be required.
- Typical retooling duration: **3–21 days** before your product can run at full capacity.



# 2. Design Work with the Grid Foundries Team

Once your production run is scheduled, our engineers ensure your design is production-ready:

- **OEM Customers:** Provide technical drawings, BOM, and certifications. Grid Foundries integrates these into line processes.
- White-Label Customers: Choose from Grid Foundries reference designs or request customizations. Certification planning and compliance support are available.

# **Design Timeline:**

All orders will face certain timelines in advance of first runs. These steps may take place concurrently:

• Initial review: 1-2 weeks

• Bill-of-Material (BOM) Review: 1-4 weeks

• Engineering integration: 2–4 weeks

Some customers may opt for further requirements:

- Certification planning (if required): 4–8 weeks [possibly more depending on technical divergence]
- Tier-1 white-label negotiations
- Tier-1 quality guarantee or insurance backstops: negotiations generally take 1-2 weeks



# 3. Materials Options & Deposits

#### A. OEM Manufacturing (Customer Supplies Materials)

- 20% deposit (cash or SBLC) required to secure your production slot.
- Sample materials must be delivered no later than 4 weeks before schedules line start
- All required materials (cells, glass, frames, junction boxes, etc.) must arrive **no later than**2 weeks before scheduled line start.
- Grid Foundries validates materials for compliance and quality before production begins.

#### **B. White-Label Manufacturing (Grid Foundries Sources Materials)**

- Materials are procured directly by Grid Foundries.
- **Lead time:** typically **75–90 days** for sourcing.
- Deposits:
  - o **20% deposit** required to secure your production slot.
  - o Incremental deposits due as materials are purchased.
  - 20% deposit required again at the start of manufacturing.



### 4. Key Milestones

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#### **INTAKE SUBMISSION**

Provide product specs and desired schedule



#### **CONTRACT & DEPOSIT**

- PL3 and PL4: 300 MW per year
- 20% deposit to secure siot
- Materials lead time: 75-90 days
- 20% deposit at start of manufacturing



#### **ENGINEERING REVIEW**

Up to 21 days for retooling, if needed



#### PRODUCTION RUN

Live data captured via MQTT

GRID FOUNDRIES

- 1. **Intake Submission** Product specs and desired schedule.
- 2. **Contract & Deposit** Locks in your production slot.
- Engineering Review Process integration and retooling assessment.
- 4. Materials Arrival or Procurement All inputs verified before run.
- 5. Line Retooling (if needed) 3–21 days depending on product design.
- Production Run Live data captured via MQTT for full traceability.
- 7. **Delivery** Modules packed, labeled, and shipped per schedule.



# 5. Contact

# **Scheduling Questions:**

For schedule related issues, please contact: schedule@gridfoundries.com

## **Other Customer Support:**

Technical manufacturing can be difficult, but we are here to help make the process **organized** and **simple** -- for technical support, please contact Grid Foundries at: <a href="mailto:support@gridfoundries.com">support@gridfoundries.com</a>.

Thank you! We look forward to doing great things together.

